PRODUCT SPECIFICATION

		No. T-2-35065 (R-2-35065)	Date Issued: Oct. 25, 2005
Customer:	Apple Computer , Inc	Revised:	Date Revised:
Title Subject:	ACH CONNECTOR		Issued by: Tokyo Engineering Center

This product specification contains the results of performance tests for ACH connector.

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Prepared by:	Checked by:	Reviewed by:	Approved by:
S. Kodama	Y.Ushiro		M.Hara

Title Subject: ACH CONNECTOR	No. T-2-35065 (R-2-35065)	Revised:

1. PART NAME, PART NUMBER & DRAWING NUMBER

Part Name		Part Number		Drawing Number
Header	Taping product	2,3P	BM**B-ACH( )S-GAN-TF (LF)(SN)	KRD-36212
		4P	BM04B-ACHSS-A-GAN-TF (LF)(SN)	KRD-38299
	Loose pieces product	2,3P	BM**B-ACH( )S-GAN (LF)(SN)	KRD-36213
		4P	BM04B-ACHSS-A-GAN (LF)(SN)	KRD-38294
Socket	Contact	SACH-003G-P0.2		KRD-36214
	Housing	2,3P	ACHR-**V-( )	KRD-36215
		4P	ACHR-04V-A-S	KRD-38295

Note$_1$: Number of circuits in two-digit figures is indicated in **.
A character of an alphabet in color is indicated in ( ).

Note$_2$: (LF)(SN) as identification part number indicating lead-free product shall be displayed on a label until all products are shifted to the lead-free.

2. CONSTRUCTION, DIMENSIONS, MATERIAL & SURFACE FINISH

Construction and dimensions shall be in accordance with the referenced drawings.
Material and surface finish shall be as specified below.

Part Name			Material	Surface Finish, etc.
Taping part	Carrier tape		Polyester	
	Cover tape		Polyester	
	Reel	Flange	Polystyrene	
		Core	Polypropylene Polystyrene	
Header	Contact		Copper alloy	Nickel-underplated Gold-plated
	Wafer		Heat resisting resin	Flammability: UL94V-0 Natural
	Reinforcement		Copper alloy	Copper-underplated Tin-plated
Socket	Contact		Copper alloy	Nickel-underplated Gold-plated
	Housing		PBT	Flammability: UL94V-0 Natural

3. CHARACTERISTICS (CONNECTOR PART)

Item		Rated Value				
Current rating			2Pin	3Pin	4Pin	(AC,DC)
		AWG#28	2.0A	2.0A	1.5A	
		AWG#30	1.0A	1.0A	1.0A	
Voltage rating		50V (AC, DC)				(Note$_3$)
Temperature range		-25 to +85 °C				(Note$_4$)
Applicable wire	Specification	Tin-plated annealed copper wire (stranded wire)				
	Conductor size	AWG#30, 28				
	Insulation O.D.	ϕ 0.5 to ϕ 0.63 mm				

Note$_3$: Clearance between the connector and other metallic parts shall be longer than the length of the circuit pitch.

Note$_4$: Including temperature rise in applying an electrical current.

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4. ABOUT WHISKER

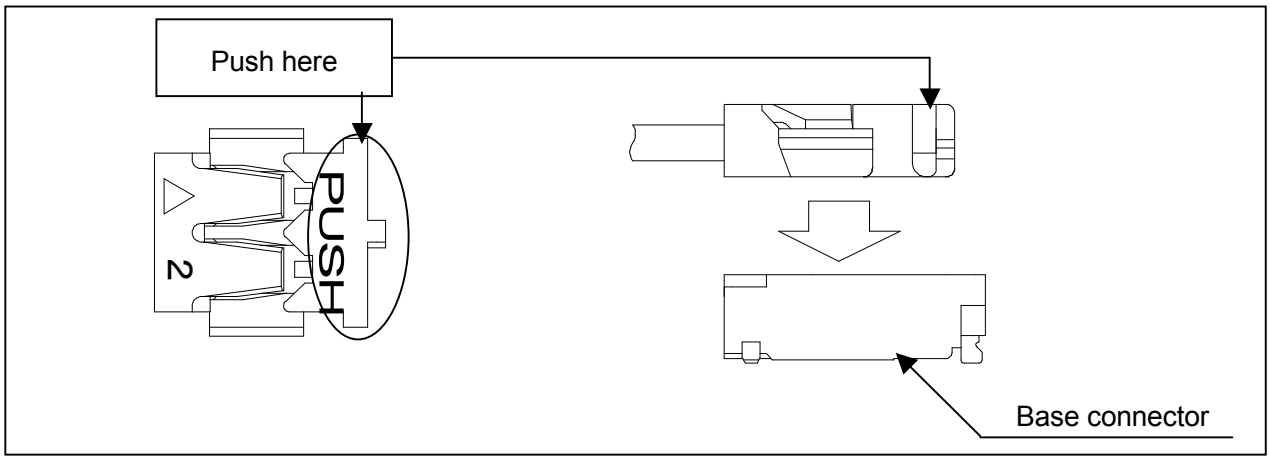
Although the lead-free plating of this product has performed re-flow tin plating which ensures maximum effectiveness for retarding whisker growth, it is not possible to completely eliminate the whisker problem.

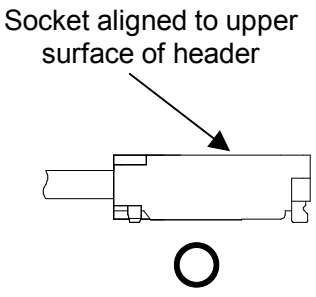
5. NOTICE

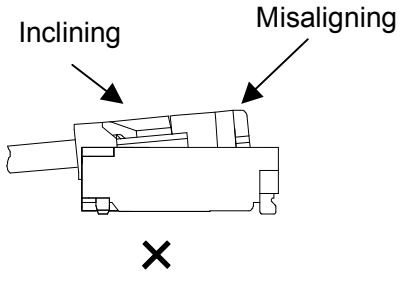
Be sure to read through the attached handling manual (CHM-1-2170) before using the ACH connector.

5.1 Mating Method of Connector

Mate a socket contact on the mating axis to a base connector.
At this time, confirm that the part of 'PUSH' of the socket housing is pushed and it mates securely.







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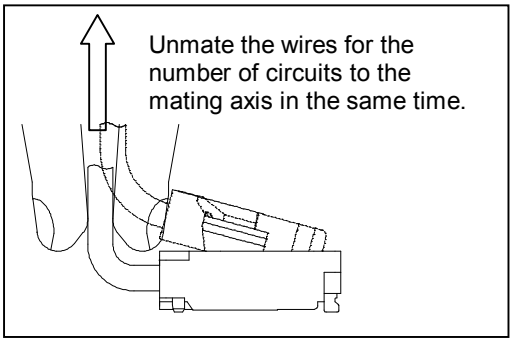
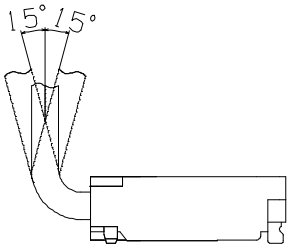
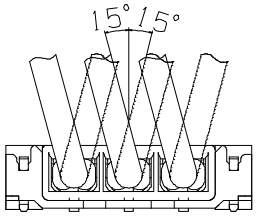
5.2 Unmating Method of Connector

Unmate connector by holding wires in a bundle within 15 degrees to the mating axis.

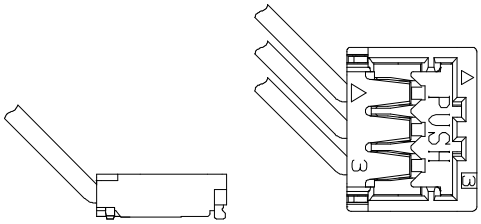






5.3 Handling Precautions

Make allowance so that power of more than the tension by the bending wire should not apply the connector when you handle the wire.
(Provide space above connector in order to form wide by bending and do not apply tension to connector as below.)



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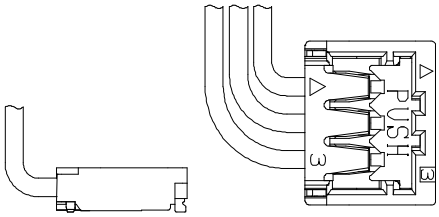

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6. PACKAGING SPECIFICATION (EMBOSSED-TAPING)

6.1 Packaging Quantity

Quantity to be wound shall be 4,500 pieces per reel as the standard quantity.

6.2 Packaging Method

(1) Each header shall be put into the fixed position*1 of the embossed carrier tape individually. The tape shall be sealed with cover tape by heat treatment.

(2) After sealed, the carrier tape shall be wound*2 to reel to be specified quantity and the end of cover tape*3 shall be fixed to the flange of the reel by adhesive tape.

(3) The wound reel shall be packaged in a corrugated cardboard box for shipment.

Notes *1: See the attached drawing.
*2: The direction to be wound; See the attached drawing.
*3: Corresponding to leader part in taking out the tape.
For the treatment of the end of tape, see the attached drawing.

6.3 Marking

The label marked the following items shall be attached to the flange part of the reel.

(1) Part number
(2) Quantity
(3) Manufacturing lot number
(4) Company name or its abbreviation
(5) Other necessary items

7. SPECIMEN

Part Name		Part Number
Header	Taping product	BM02B-ACHSS-GAN-TF (LF)(SN) BM03B-ACHSS-GAN-TF (LF)(SN) BM04B-ACHSS-A-GAN-TF (LF)(SN)
	Loose pieces product	BM02B-ACHSS-GAN (LF)(SN) BM03B-ACHSS-GAN (LF)(SN) BM04B-ACHSS-A-GAN (LF)(SN)
Socket	Contact	SACH-003G-P0.2
	Housing	ACHR-02V-S ACHR-03V-S ACHR-04V-A-S

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8. TEST CONDITIONS

1) When tested in accordance with the test conditions and methods specified in each item, each requirement shall be met.

2) Unless otherwise specified, tests shall be conducted under the following ambient conditions specified in JIS C 60068-1 (IEC 60068-1) [Basic Environmental Testing Procedures General and Guidance].

Temperature: 15 to 35 °C
Relative humidity: 25 to 75 %

3) For environmental test, as a rule, the specimen that header and socket are assembled for actual use shall be used. Unless otherwise specified, the wire of UL3302 style AWG#28 HF(7-strands wire) manufactured by Furukawa Electric Co., Ltd. Shall be used.

4) For tests of taping part, unless otherwise specified, 16mm width tape shall be used.

9. REQUIREMENTS, TEST METHODS & TEST RESULTS

9.1 Taping part

9.1.1 Appearance

Requirement:

(1) Sprocket hole shall not be covered with cover tape.
(2) Cover tape shall not run out of carrier tape.
(3) Cover tape shall not be peeled.
(4) There shall be no other defects.

Test method: Visual inspection.

Test result: Good.

9.1.2 Tensile Strength of Tape

Requirement: There shall be no defects such as breakage.

Test method: Pulling load of 10N shall be applied to each of carrier tape and cover tape. Pulling direction shall be its taking out direction. Any defects such as breakage shall be checked.

Test result: There was no defect.

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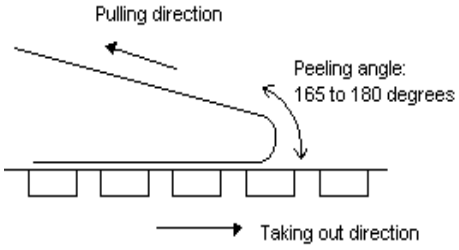
9.1.3 Peel Strength of Cover Tape

Requirement: 0.1 to 1 N

Test method: Cover tape shall be pulled as shown in the figure on the right side. (Peeling speed: 300mm/min.)



Test result:

UNIT: N
0.20 to 0.49

9.2 Connector part

9.2.1 Appearance

Requirement: There shall be no crack, no deformation or discoloration which may affect the performance specified in this specification.

Test method: Visual inspection.

Test result: Good.

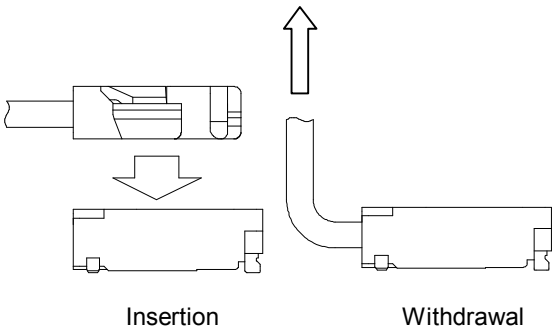
9.2.2 Mechanical Performance Test

9.2.2.1 Insertion Force (I.F.) & Withdrawal Force (W.F.)

Requirement:

UNIT: N

No. of circuits	At initial		At 30th
	I.F. (max.)	W.F. (min.)	W.F. (min.)
2	12	2.5	1
3	18		
4	24		



Test method: A housing with crimped contacts and a header shall be mated and unmated on the mating axis. Initial insertion and withdrawal forces and also withdrawal force at 30th shall be measured. (Testing speed: 1 to 5mm/sec.)

Test result:

UNIT: N

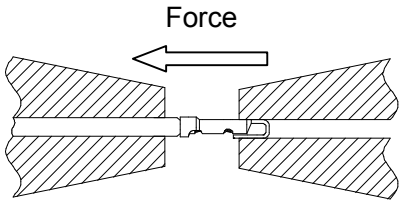
No. of circuits		Ave.	Max.	Min.
2	Initial I.F.	7.3	7.9	6.2
	Initial W.F.	5.5	6.5	4.0
	W.F. at 30th	2.5	3.2	2.3
3	Initial I.F.	9.6	11.0	8.5
	Initial W.F.	5.6	6.9	4.5
	W.F. at 30th	3.1	3.9	2.4
4	Initial I.F.	11.4	11.5	11.2
	Initial W.F.	5.4	5.5	5.2
	W.F. at 30th	2.4	2.5	2.2

n=10

9.2.2.2 Crimp Tensile Strength

Requirement:

Wire to be used	Requirements N min.
AWG#30	5
AWG#28	10



Test method: Pulling load shall be applied between a correctly crimped contact and wire. The load required to pull the wire out of the contact or break the wire shall be measured. (Testing speed: Aprox.25mm/min.)

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Test result:

UNIT: N

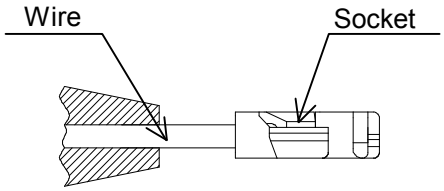
	Conductor diameter (Wires/mm)	Insulation O.D. (mm)	Ave.	Max.	Min.
UL1571 AWG#30	7/0.102	ϕ0.54	15.0	16.6	14.1
UL3302 AWG#28	7/0.127	ϕ0.60	23.2	23.6	23.0

n=10

9.2.2.3 Contact Retention Force

Requirement: 4N min. [When AWG#28 is applied.]

Test method: A crimped contact shall be mounted in a housing and pulled in the axial direction. The load required to pull the contact out of the housing shall be measured. (Testing speed: 1 to 5mm/sec.)



Test result:

UNIT: N

Ave.	Max.	Min.
6.8	7.6	6.0

n=10

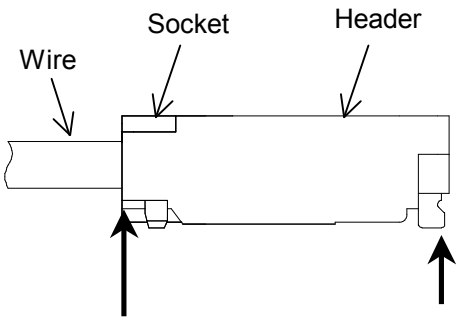
9.2.3 Electrical Performance Test

9.2.3.1 Contact Resistance

Requirement: Initial: 10mΩ max.
After tests: 20mΩ max.

Test method: Contact resistance between points A and B of the specimen assembled for actual use shown in the figure on the right side shall be measured under the following conditions.

Test current: 10mA (DC)
Open voltage: 20mV max.



Test result: See each environmental test item.

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9.2.3.2 Current Continuity

Requirement: There shall be no current discontinuity longer than 1 microsecond during a vibration test.

Test method: Each circuit of the specimen assembled for actual use shall be connected in series and test current of 10mA(DC) shall be applied. Current discontinuity longer than 1 microsecond during the test shall be detected by a continuity meter.

Test result: See vibration test item.

9.2.3.3 Insulation Resistance

Requirement: Initial: 100MΩ min.
After tests: 100MΩ min. (Humidity & thermal shock tests)

Test method: 500V DC shall be applied between adjacent contacts of a mated specimen to measure insulation resistance. (The header shall not be soldered.)

Test result:

UNIT: MΩ

Items	Measured values
Initial	1,000 min.
After humidity test	1,000 min.
After thermal shock test	1,000 min.

n=10

9.2.3.4 Dielectric Withstanding Voltage

Requirement: There shall be no breakdown or flashover.

Test method: Testing voltage specified below shall be applied between adjacent contacts of a mated specimen for one minute. (The header shall not be soldered.)

Initial: 500V AC
After tests: 300V AC (Humidity & thermal shock tests)

Test result:

Initial	Good.
After humidity test	Good.
After thermal shock test	Good.

n=10

9.2.4 Environmental Test

9.2.4.1 Durability

Requirement: Contact resistance shall be 20mΩ max. after the test.

Test method: A housing with crimped contacts and a header shall be mated and unmated. After repeated 30 cycles, contact resistance shall be measured.

Test result:

UNIT: mΩ

	Initial			After the test		
Contact resistance	Ave.	Max.	Min.	Ave.	Max.	Min.
	4.0	4.6	3.1	4.2	4.6	3.0

n=10

9.2.4.2 Humidity

Requirement: Contact resistance shall be 20mΩ max. after the test. Insulation resistance shall be 100MΩ min. after the test. There shall be no breakdown or flashover on the dielectric withstanding voltage test.

Test method: The specimen shall be placed in a humidity chamber of the following conditions. After the test, contact resistance, insulation resistance and dielectric withstanding voltage shall be measured.

Temperature: 40 ± 2 °C
Relative humidity: 90 to 95 %
Period: 240 hours

Test result:

UNIT: mΩ

	Initial			After test		
Contact resistance	Ave.	Max.	Min.	Ave.	Max.	Min.
	3.4	4.7	3.0	3.5	4.8	3.2

n=10

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9.2.4.3 Heat Aging

Requirement: Contact resistance shall be 20mΩ max. after the test.

Test method: The specimen shall be placed in a heat oven of the following conditions. After the test, contact resistance shall be measured.

Temperature: 85 ± 2 °C
Period: 250 hours

Test result:

UNIT: mΩ

	Initial			After test		
Contact resistance	Ave.	Max.	Min.	Ave.	Max.	Min.
	3.9	4.2	3.3	4.1	4.5	3.4

n=10

9.2.4.4 Thermal Shock

Requirement: Contact resistance shall be 20mΩ max. after the test. Insulation resistance shall be 100MΩ min. after the test. There shall be no breakdown or flashover on the dielectric withstanding voltage test.

Test method: The specimen shall be subjected to a thermal shock test of the following conditions. After the test, contact resistance, insulation resistance and dielectric withstanding voltage shall be measured.

1 cycle consists of:
-55 ± 3 °C for 30 minutes
+85 ± 2 °C for 30 minutes
Total cycles: 25 cycles

Test result:

UNIT: mΩ

	Initial			After test		
Contact resistance	Ave.	Max.	Min.	Ave.	Max.	Min.
	4.0	4.6	3.1	4.2	4.7	3.0

n=10

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9.2.4.5 Sulfur Dioxide Gas

Requirement: Contact resistance shall be 20mΩ max. after the test.

Test method: The specimen shall be subjected to a sulfur dioxide gas of the following conditions. After the test, contact resistance shall be measured.

Concentration:	10 ± 1 ppm
Temperature:	40 ± 2 °C
Relative humidity:	80 ± 5 %
Period:	96 hours

Test result:

UNIT: mΩ

	Initial			After test		
Contact resistance	Ave.	Max.	Min.	Ave.	Max.	Min.
	4.2	4.8	3.3	4.6	5.6	3.5

n=10

9.2.4.6 Salt Spray

Requirement: Contact resistance shall be 20mΩ max. after the test.

Test method: The specimen shall be subjected to a salt spray test of the following conditions. After the test, it shall be washed with running water and dried naturally before the measurement of contact resistance.

Temperature:	35 ± 2 °C
Concentration:	5 % in weight
Period:	48 hours

Test result:

UNIT: mΩ

	Initial			After test		
Contact resistance	Ave.	Max.	Min.	Ave.	Max.	Min.
	4.0	4.5	3.0	4.3	5.1	3.5

n=10

9.2.4.7 Vibration

Requirement: Contact resistance shall be 20mΩ max. after the test.
There shall be no current discontinuity longer than 1 microsecond during the test.

Test method: The specimen shall be mounted on a printed circuit board (PCB) and subjected to a vibration test of the following conditions. During the test, current continuity shall be checked. After the test, contact resistance shall be measured.

Frequency: 10-55-10Hz/minute
Amplitude: 1.52mm
Direction: Each of X,Y,Z-axial directions
∗Each axis shall be at right angles to others.
Period: 2 hours for each direction

Test result:

UNIT: mΩ

	Initial			After test		
Contact resistance	Ave.	Max.	Min.	Ave.	Max.	Min.
	3.9	4.6	3.2	4.1	5.1	3.0

Current continuity	There was no current discontinuity longer than 1 microsecond.

n=10

9.2.5 Solder Test

9.2.5.1 Solderability

Requirement: Plating surface of solder-dipping section of a specimen shall be covered with smooth solder.

Test method: Fluxed soldering section of a specimen shall be dipped in solder of the following conditions.

Solder: Sn-3Ag-0.5Cu
Flux: Activation flux
(CF-110VH-2A made by Tamura Kaken Corporation)
Solder temperature: 245 ± 5 °C
Immersion period: 3 ± 0.5 seconds

Test result:

Good.

n=10

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9.2.5.2 Resistance to Soldering Heat

Requirement: There shall be no deformation or damage which may affect the performance.

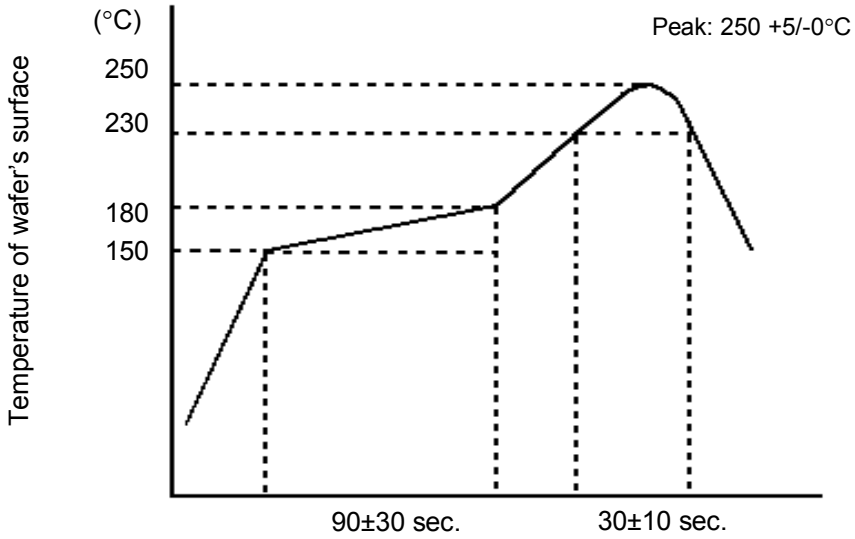
Test method:

Test method:

[By soldering iron]
The specimen shall be mounted on a PCB and soldered by soldering iron of the following conditions. No abnormal load such as lateral load shall be applied.

Solder:	Sn-3Ag-0.5Cu
Testing PCB:	Glass based epoxy resin
Temperature of the tip:	350 °C
Period of soldering:	3 seconds

[By reflow soldering]
The specimen shall be subjected to a reflow soldering under the conditions shown in the graph below. After that, the appearance shall be observed. Material of testing PCB shall be glass based epoxy resin and its thickness shall be 0.8mm.



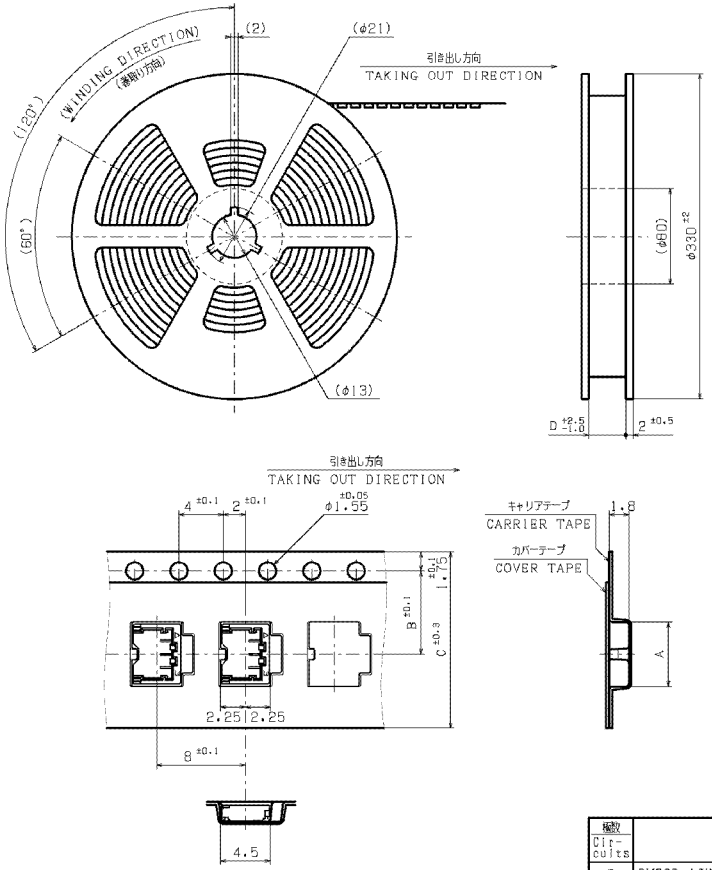
[Temperature profile for reflow soldering]

Test result:

There was no deformation or damage which may affect the performance.

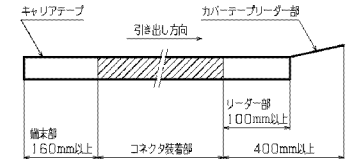
n=10

改訂 REV.	変更事項 DESCRIPTIONS	年月日 DATE	設計 DESIGNED
△			

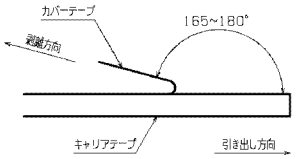


NOTE

1. コネクタ本体については、単体の別図面を参照ください。
2. 梱包数量：4500個/リール
3. リードテープ長さ



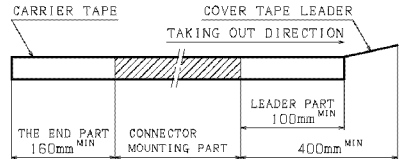
4. カバーテープの剥離強度：0.1~1N



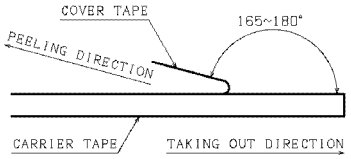
5. 材料：キャリアテープ：ポリエステル(PET)
カバーテープ：ポリエステル(PET)
リール：フランジ部-ポリスチレン(PS)
：コア部-ポリプロピレン(PP)
ポリスチレン(PS)
6. 一般公差：±0.3

NOTE

1. Connector part:See the DWG. of ACH Connector.
2. Quantity to be packaged:4500pcs/reel
3. Leading tape length.



4. Cover tape peel strength:0.1~1N



5. Material:Carrier tape;Polyester(PET)
Cover tape ;Polyester(PET)
Reel:Flange;Polystyrene(PS)
Core ;Polypropylene(PP)
;Polystyrene(PS)
6. Unless otherwise specified,
tolerances are:±0.3

極数 Cir-cuits	形番 Part No.	寸法/Dimensions A	B	C	D
2	BM02B-ACH( )S-GAN-TF (LF)(SN)	4.6	5.5	12	13.5
3	BM03B-ACH( )S-GAN-TF (LF)(SN)	5.8	7.5	16	17.5

形番 Part No.	色 Color
BM( )B-ACHSS-GAN-TF (LF)(SN)	ナチュラル(アイボリー) Natural(Ivory)
BM( )B-ACHKS-GAN-TF (LF)(SN)	黒 Black

品番 No.	部品名 PART NAME	材質 MATERIAL	処理 SURFACE FINISH	備考 REMARKS

サイズ SIZE	単位 UNIT	投影法 PROJECTION	作図年月日 DATE
A2	METRIC		JAN.28.2005

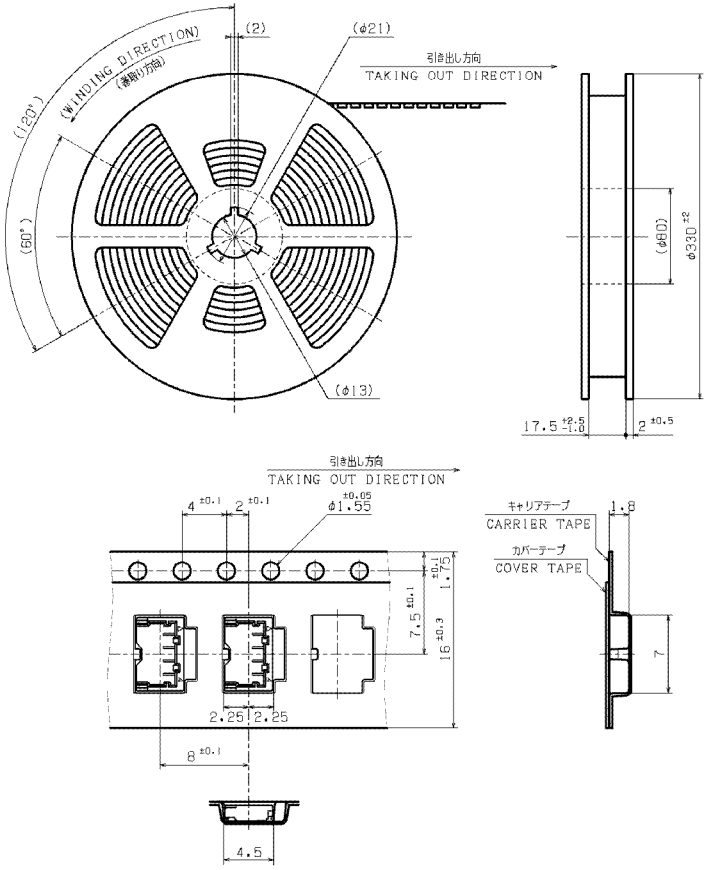
承認 APPROVED	検図 CHECKED	設計 DESIGNED	製図 DRAWN	尺度 SCALE
H.M	Y.U	K.M		Free

JST 日本圧着端子製造株式会社 J.S.T.MFG.CO., LTD.

納入先 CUSTOMER	殿
品名 SERIES NAME	ACHコネクタ エンボステーピング品 ACH CONNECTOR EMBOSSED-TAPING PRODUCT
形番 PART No.	BM( )B-ACH( )S-GAN-TF (LF)(SN)
図番 DRAWING No.	KRD-36212 R0

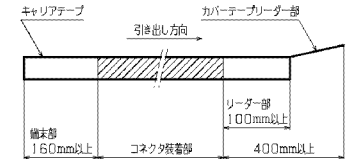
EC4119-1

改訂 REV.	変更事項 DESCRIPTIONS	年月日 DATE	設計 DESIGNED
△			

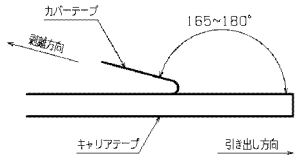


NOTE

1. コネクタ本体については，単体の別図面を参照ください。
2. 梱包数量：4500個/リール
3. リードテープ長さ



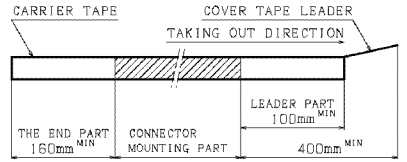
4. カバーテープの剥離強度：0.1~1N



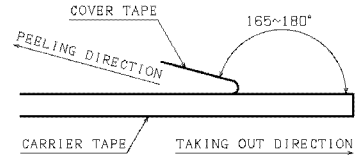
5. 材料：キャリアテープ：ポリエステル(PET)
   カバーテープ　：ポリエステル(PET)
   リール　　：フランジ部－ポリスチレン(PS)
   　　：コア部－ポリプロピレン(PP)
   　　ポリスチレン(PS)
6. 一般公差：±0.3

NOTE

1. Connector part:See the DWG. of ACH Connector.
2. Quantity to be packaged:4500pcs/reel
3. Leading tape length.



4. Cover tape peel strength:0.1~1N



5. Material:Carrier tape;Polyester(PET)
   Cover tape　;Polyester(PET)
   Reel:Flange;Polystyrene(PS)
   Core　;Polypropylene(PP)
   　　;Polystyrene(PS)
6. Unless otherwise specified,
   tolerances are:±0.3

品番 No.	部品名 PART NAME	材質 MATERIAL	処理 SURFACE FINISH	備考 REMARKS

サイズ SIZE	単位 UNIT	投影法 PROJECTION	作図年月日 DATE
A2	METRIC		OCT.21.2005

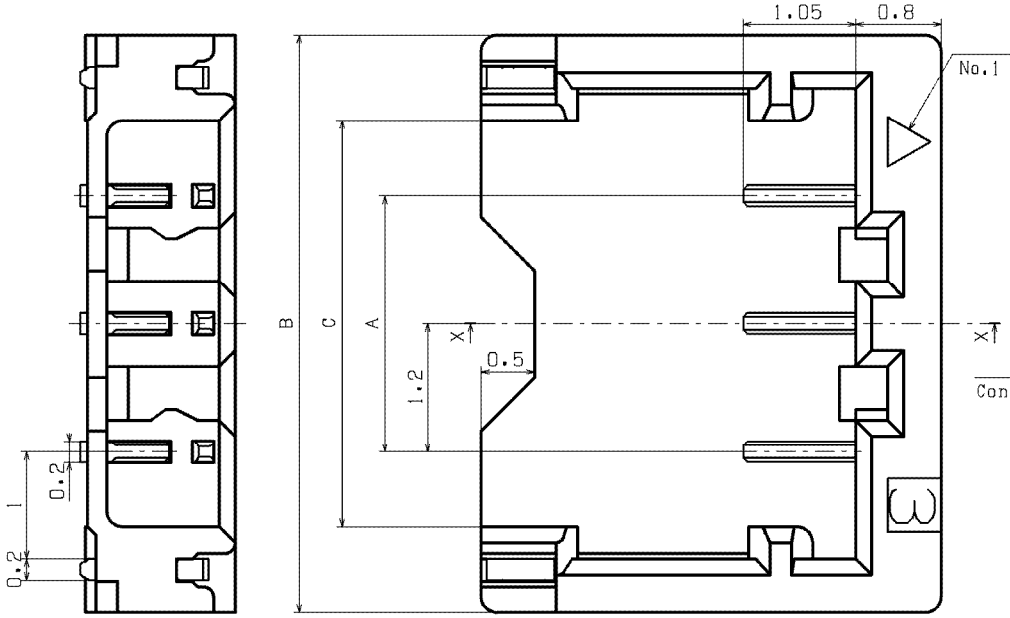
承認 APPROVED	検図 CHECKED	設計 DESIGNED	製図 DRAWN	尺度 SCALE
H.M	Y.U	K.M	H.K	Free

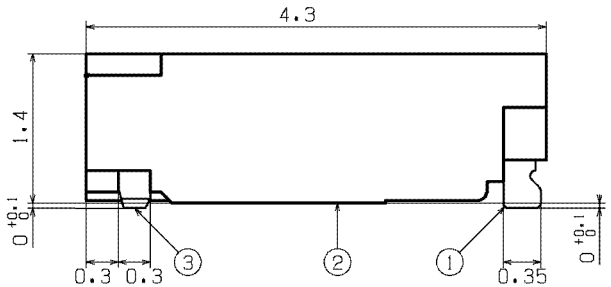
JST 日本圧着端子製造株式会社 J.S.T.MFG.CO., LTD.

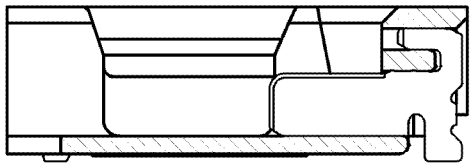
納入先 CUSTOMER	Apple Computer, Inc 殿
品名 SERIES NAME	ACHコネクタ エンボステーピング品 ACH CONNECTOR EMBOSSED-TAPING PRODUCT
形番 PART No.	BM04B-ACHSS-A-GAN-TF (LF)(SN)
図番 DRAWING No.	KRD-38299 R0

EC4119-1

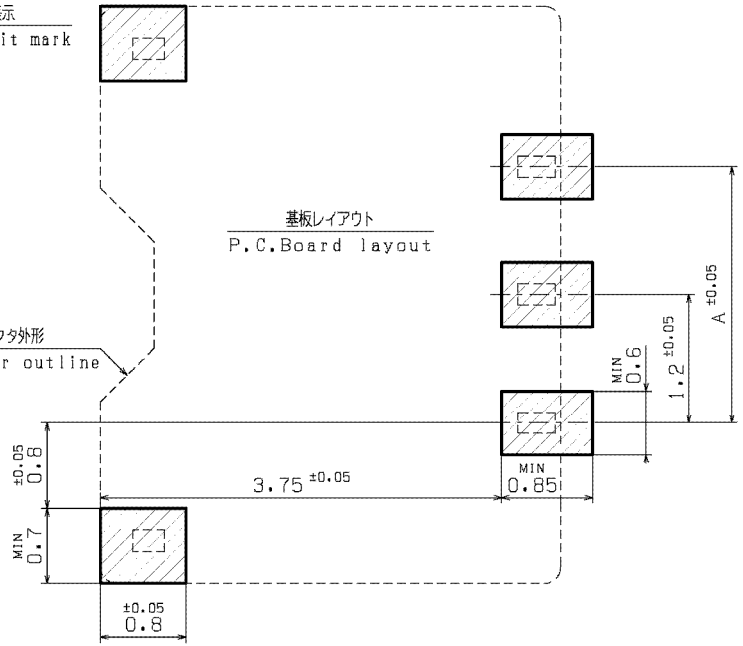
改訂 REV.	変更事項 DESCRIPTIONS	年月日 DATE	設計 DESIGNED
△			







X-Xsec.



形番 Part No.	色 Color
BM( )B-ACHSS-GAN (LF)(SN)	ナチュラル(アイボリー) Natural(Ivory)
BM( )B-ACHKS-GAN (LF)(SN)	黒 Black

NOTE

1.指定外公差 : ±0.3

NOTE

1.Unless otherwise specified,
tolerances are ±0.3

極数 Cir-cuits	形番 Part No.	寸法/Dimensions A	B	C
2	BM02B-ACH( )S-GAN (LF)(SN)	1.2	4.2	2.6
3	BM03B-ACH( )S-GAN (LF)(SN)	2.4	5.4	3.8

品番 No.	部品名 PART NAME	材質 MATERIAL	処理 SURFACE FINISH	備考 REMARKS
3	補強金具 REINFORCEMENTS	銅合金 COPPER ALLOY	箱下地付すずめっき COPPER-UNDERPLATED TIN-PLATED	t0.2
2	ベースハウジング WAFER	耐熱性樹脂 HEAT RESISTING RESIN		UL94V-0
1	ベースコンタクト BASE CONTACT	銅合金 COPPER ALLOY	ニッケル下地付 金めっき(ニッケルストライプ) NICKEL-UNDERPLATED GOLD-PLATED(NICKEL-STRIPE)	t0.2

サイズ SIZE	単位 UNIT	投影法 PROJECTION	作図年月日 DATE
A3	METRIC		JAN.26.2005

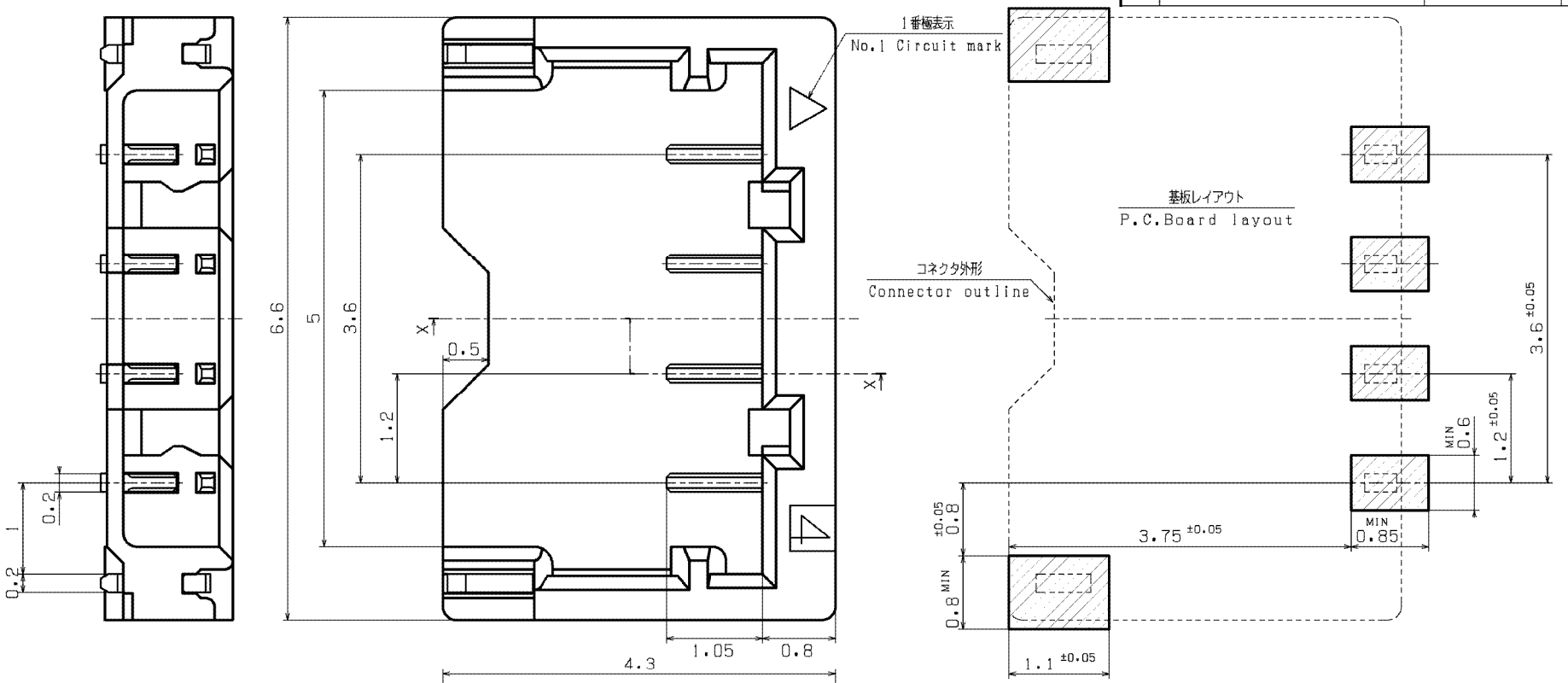
承認 APPROVED	検図 CHECKED	設計 DESIGNED	製図 DRAWN	尺度 SCALE
M.H	Y.U	K.M		20:1

納入先 CUSTOMER	殿
品名 SERIES NAME	ACH コネクタ / ACH CONNECTOR
形番 PART No.	BM( )B-ACH( )S-GAN (LF)(SN)
図番 DRAWING No.	KRD-36213 RO

JST 日本圧着端子製造株式会社 J.S.T.MFG.CO., LTD.

EC4120-1

改訂 REV.	変更事項 DESCRIPTIONS	年月日 DATE	設計 DESIGNED
△			



X-Xsec.

NOTE

1.指定外公差 : ±0.3

NOTE

1.Unless otherwise specified, tolerances are ±0.3

No.	部品名 PART NAME	材質 MATERIAL	処理 SURFACE FINISH	備考 REMARKS
3	補強金具 REINFORCEMENTS	銅合金 COPPER ALLOY	錫下地付すずめっき COPPER-UNDERPLATED TIN-PLATED	t0.2
2	ベースハウジング WAFER	耐熱性樹脂 HEAT RESISTING RESIN		UL94V-0 ナチュラル(アイボリー) Natural(Ivory)
1	ベースコンタクト BASE CONTACT	銅合金 COPPER ALLOY	ニッケル下地付 金めっき(ニッケルストライプ) NICKEL-UNDERPLATED GOLD-PLATED(NICKEL-STRIPE)	t0.2

サイズ SIZE	単位 UNIT	投影法 PROJECTION	作図年月日 DATE
A3	METRIC		OCT.21.2005

承認 APPROVED	検図 CHECKED	設計 DESIGNED	製図 DRAWN	尺度 SCALE
M.H	Y.U	K.M	H.K	20:1

JST 日本圧着端子製造株式会社 J.S.T.MFG.CO., LTD.

納入先 CUSTOMER	Apple Computer, Inc
品名 SERIES NAME	ACH コネクタ ACH CONNECTOR
形番 PART No.	BM04B-ACHSS-A-GAN (LF)(SN)
図番 DRAWING No.	KRD-38294 RO

EC4120-1

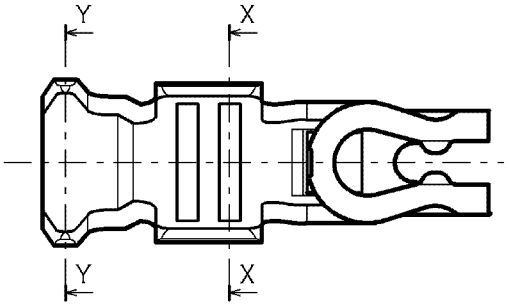
改訂 REV.	変更事項 DESCRIPTIONS	年月日 DATE	設計 DESIGNED
△			

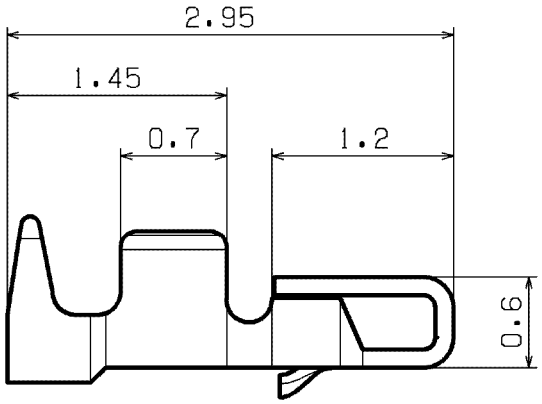
NOTE

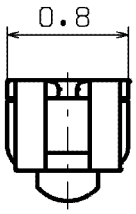
1.指定外公差 : ±0.3

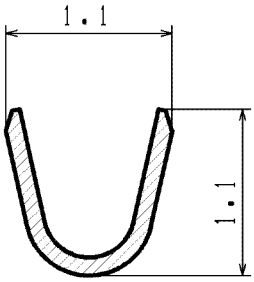
NOTE

1.Unless otherwise specified,
tolerances are ±0.3

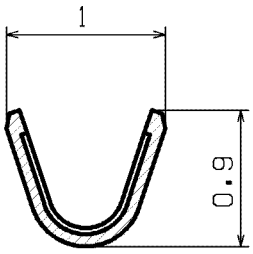








インシュレーションバレル
INSULATION BARREL
(Y-Y sec.)



ワイヤーバレル
WIRE BARREL
(X-X sec.)

品番 No.	部品名 PART NAME	材質 MATERIAL	処理 SURFACE FINISH	備考 REMARKS
	ソケットコンタクト SOCKET CONTACT	銅合金 COPPER ALLOY	ニッケル下地付金めっき NICKEL-UNDERPLATED GOLD-PLATED	t0.12

サイズ SIZE	単位 UNIT	投影法 PROJECTION	作図年月日 DATE
A4	METRIC		JAN.28.2005

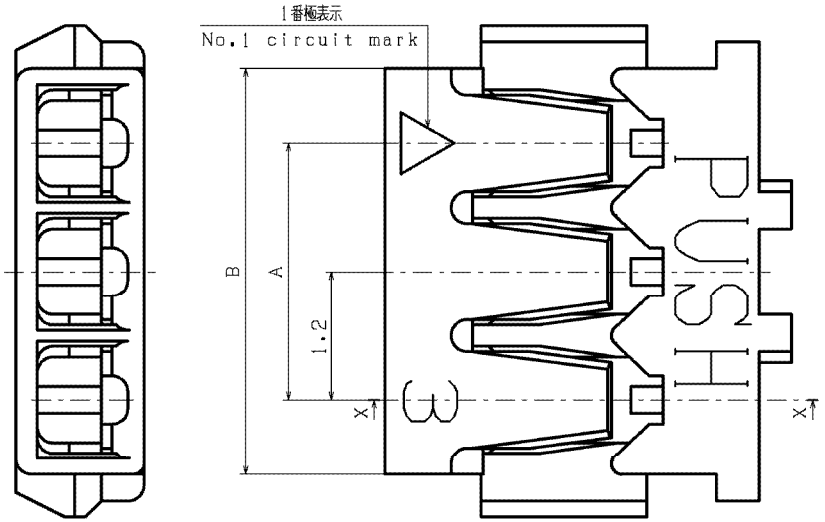
承認 APPROVED	検図 CHECKED	設計 DESIGNED	製図 DRAWN	尺度 SCALE
H.M	Y.U	K.M		20:1

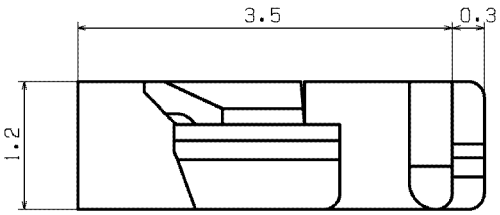
JST 日本圧着端子製造株式会社
J.S.T.MFG.CO., LTD.

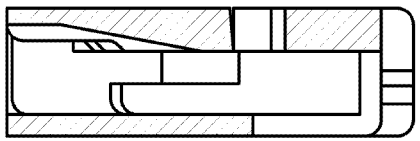
納入先 CUSTOMER	殿
品名 PART NAME	ACH コネクタ ACH CONNECTOR
形番 PART No.	SACH-003G-P0.2
図番 DRAWING No.	KRD-36214 RO

EC4121-1

改訂 REV.	変更事項 DESCRIPTIONS	年月日 DATE	設計 DESIGNED
△			







X-Xsec.

NOTE

1.指定外公差 : ±0.3

NOTE

1.Unless otherwise specified,
tolerances are ±0.3

極数 Circuits	形番 Part No.	寸法/Dimensions A	B
2	ACHR-02V-( )	1.2	2.6
3	ACHR-03V-( )	2.4	3.8

形番 Part No.	色 Color
ACHR-( )V-S	ナチュラル(白) Natural(White)
ACHR-( )V-K	黒 Black

品番 No.	部品名 PART NAME	材質 MATERIAL	処理 SURFACE FINISH	備考 REMARKS
	ソケットハウジング SOCKET HOUSING	PBT		UL94V-0

サイズ SIZE	単位 UNIT	投影法 PROJECTION	作図年月日 DATE
A3	METRIC		JAN.28.2005

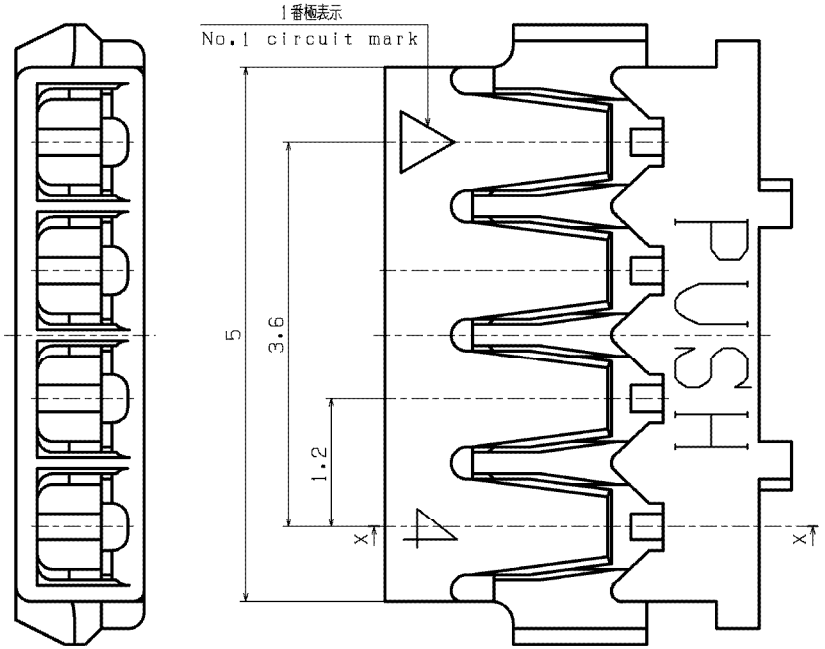
承認 APPROVED	検図 CHECKED	設計 DESIGNED	製図 DRAWN	尺度 SCALE
M.H	Y.U	K.M		20:1

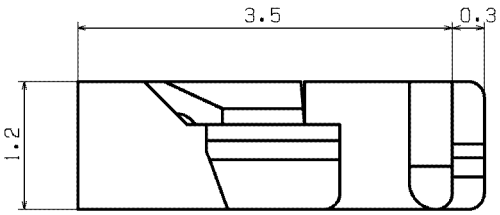
JST 日本圧着端子製造株式会社 J.S.T.MFG.CO., LTD.

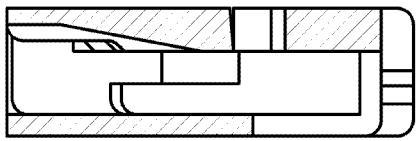
納入先 CUSTOMER	殿
品名 SERIES NAME	ACHコネクタ ACH CONNECTOR
形番 PART No.	ACHR-( )V-( )
図番 DRAWING No.	KRD-36215 RO

EC4120-1

改訂 REV.	変更事項 DESCRIPTIONS	年月日 DATE	設計 DESIGNED
△			







X-Xsec.

NOTE

1.指定外公差 : ±0.3

NOTE

1.Unless otherwise specified,
tolerances are ±0.3

品番 No.	部品名 PART NAME	材質 MATERIAL	処理 SURFACE FINISH	備考 REMARKS
	ソケットハウジング SOCKET HOUSING	PBT	UL94V-0	ナチュラル(白) Natural(White)

サイズ SIZE: A3	単位 UNIT: METRIC	投影法 PROJECTION	作図年月日 DATE: OCT.21.2005	納入先 CUSTOMER: Apple Computer, Inc
承認 APPROVED: M.H	検図 CHECKED: Y.U	設計 DESIGNED: K.M	製図 DRAWN: H.K	尺度 SCALE: 20:1

JST 日本圧着端子製造株式会社 J.S.T.MFG.CO., LTD.

品名 SERIES NAME	ACHコネクタ ACH CONNECTOR	
形番 PART No.	ACHR-04V-A-S	
図番 DRAWING No.	KRD-38295	R0

EC4120-1